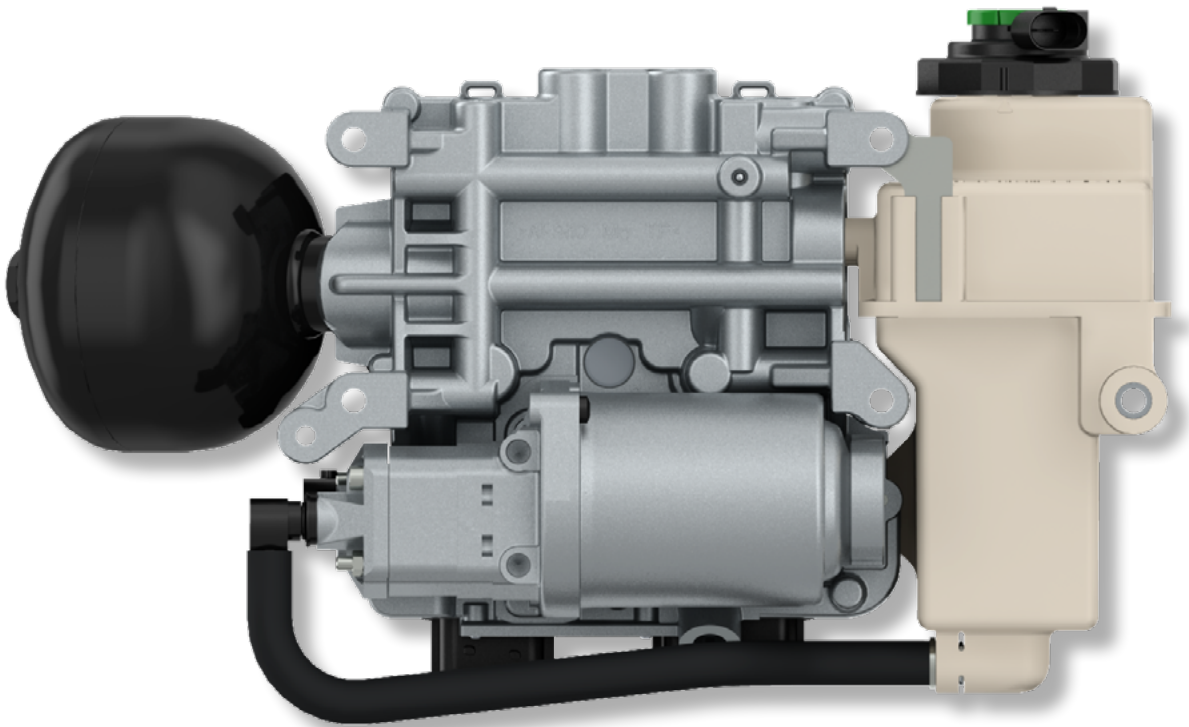




Core Acceptance Criteria

EMOS for WABCO variants



REMAN

General information

Accepted

- Core must be in an off-vehicle condition.
- Core must meet acceptance standards established within this document.
- Cores must be properly handled and stored.
- The core must be complete and not disassembled.
- Core must be free from oil - to remove oil open pressure relive valve on the device. Flowing noise can be heard while the level in the supply tank rises. When the inflow has finished, retighten the screw. Remove oil through level switch. Reassembly level switch unit.

Rejected

- The core is a not complete unit and disassembled or altered in any manner (except mechanical/actuation and electronic parts case).
- The core is damaged by non-operational causes such as car crash damage, rough handling, fire or improper removal, crack, stuff losses.
- There has been prior attempt at repair/rebuilding the component.

Acceptable part numbers

The cores of the Hydraulic Gearbox Actuator for ZF Gearbox must concern the following Part Numbers:

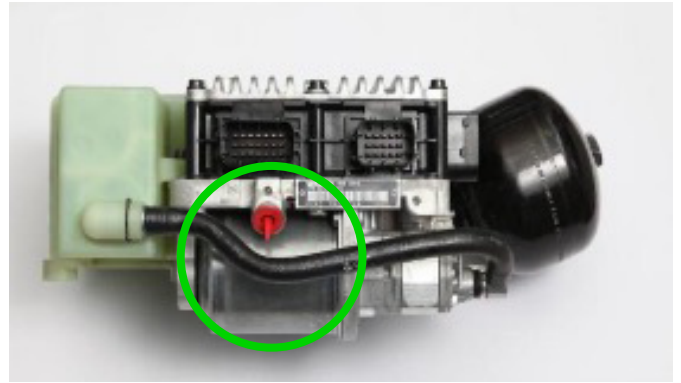
WABCO Part number	WABCO REMAN Part number
477 001 030 0	477 001 030 R
477 001 031 0	477 001 031 R
477 001 036 0	
477 001 037 0	

Acceptance criteria

Accepted ✓



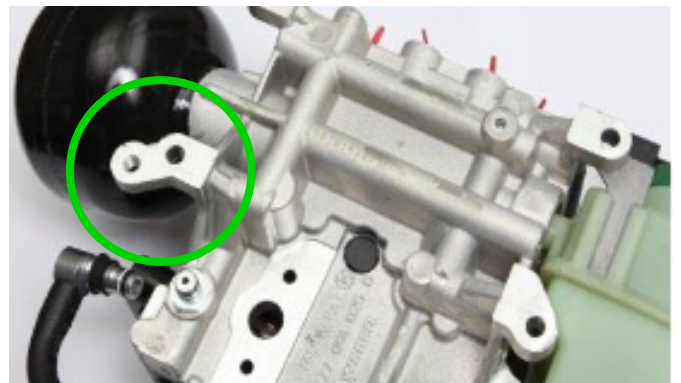
High current plug connector intact



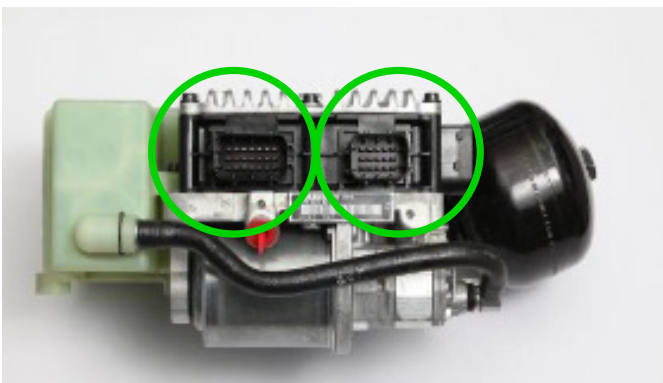
Pump unit in place



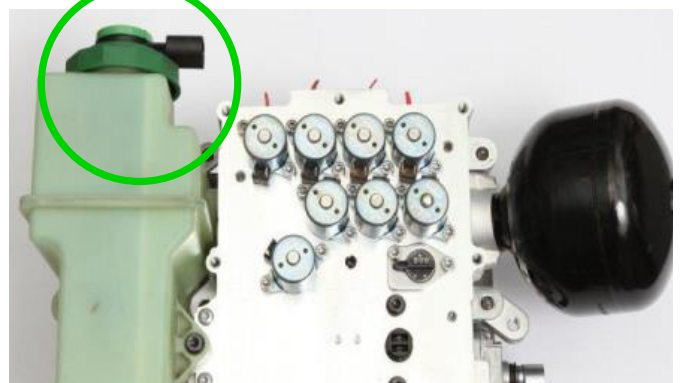
Electronics in place



Holder not damaged



Pins are not damaged. Damage to the connector is allowed



Level Switch Unit in place

Acceptance criteria

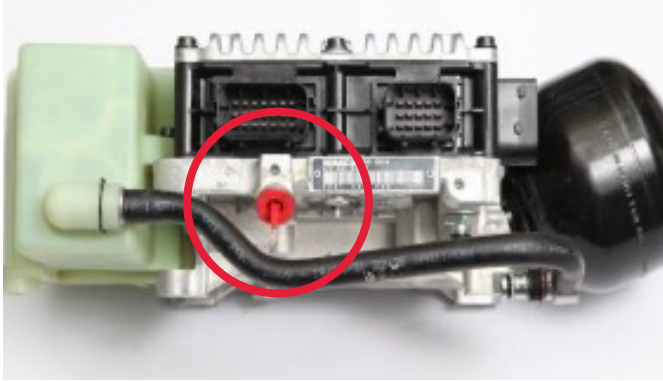
Accepted ✓



Cracked ECU corners

Acceptance criteria - EMOS

Rejected



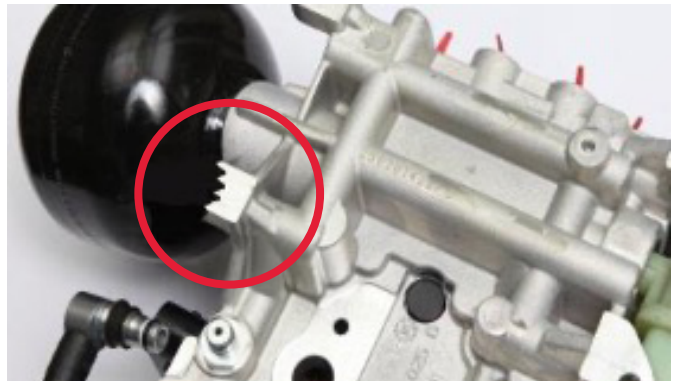
Incomplete, pump unit is missing



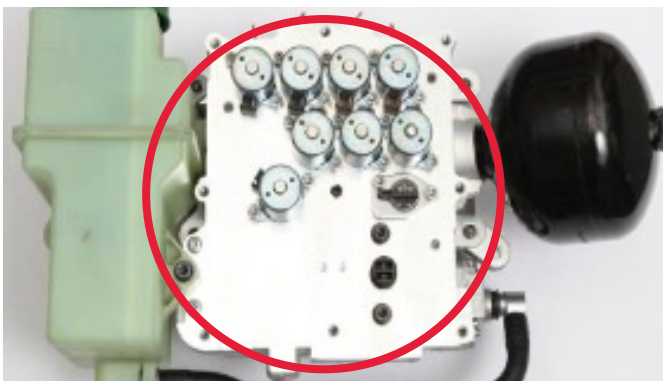
Broken plug connector, damaged by unprofessional disassembly



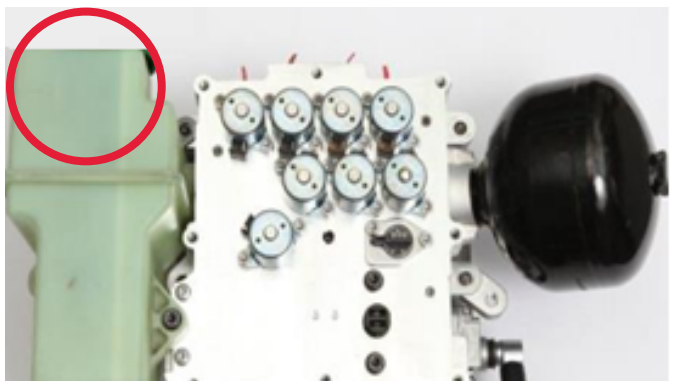
Broken plug connector, damaged by unprofessional disassembly



Holder broken handling damage



Incomplete, electronics are missing



Missing Level Switch Unit

ZF Group

ZF CV Systems Poland Sp. z o.o.
ul. Logistyczna 2,
55-020 Zorawina (Krajków), Poland

aftermarket.zf.com



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[linkedin.com/showcase/zfaftermarket](https://www.linkedin.com/showcase/zfaftermarket)